

## PIPELINE AND PIPEWORK IDENTIFICATION GUIDE

The chart below depicts the marking for many common pipeline contents, and comply with BS 1710: 1984 Specification for identification of pipeline and services, and colour coded to BS 4800; 2011. These indicate the contents of pipelines, pipes, pipework, ducting, ducts (building services) and electrical conduits. Also, this assists in meeting the requirements of the Health and Safety (Signs and Signals) Regulations for indicating dangerous substances in pipelines and in storage. The tapes provide a visual identifier to warn of the risks and dangers from any release of pipeline contents, and to prevent accidents and injuries from any such release.

| Pipe contents | Basic identification colour 150 mm | Colour code indication 100 mm |  |  | Basic identification colour 150 mm |
| :---: | :---: | :---: | :---: | :---: | :---: |
| WATER |  |  |  |  |  |
| Drinking water | 12D45 |  | 18E53 |  | 12D45 |
| Cooling water | 12D45 |  | 00E55 |  | 12D45 |
| Boiler water | 12D45 | 04D45 | 00E55 | 04D45 | 12D45 |
| Condensate | 12D45 | 04D45 | 14E53 | 04D45 | 12D45 |
| Chilled water | 12D45 | 00E55 | 14E53 | 00 E 55 | 12D45 |
| Central heating < $100{ }^{\circ} \mathrm{C}$ | 12D45 | 18E51 | 04D45 | 18E51 | 12D45 |
| Central heating $>100{ }^{\circ} \mathrm{C}$ | 12D45 | 04D45 | 18E51 | 04D45 | 12D45 |
| Cool down service | 12D45 | 00E55 | 18Е51 | 00E55 | 12D45 |
| Hot water supply | 12D45 | 00E55 | 04D45 | 00E55 | 12D45 |
| Hydraulic power | 12D45 |  | 04C33 |  | 12D45 |
| Untreated water | 12D45 |  | 12D45 |  | 12D45 |
| Fire extinguishing water | 12D45 |  | 04E53 |  | 12D45 |
| Reclaimed water | 12D45 |  | 00E53 |  | 12D45 |
| OILS |  |  |  |  |  |
| Diesel fuel | 06C39 |  | 00E55 |  | 06C39 |
| Furnace fuel | 06C39 |  | 06C39 |  | 06C39 |
| Lubricating oil | 06C39 |  | 14E53 |  | 06C39 |
| Hydraulic power oil | 06 C 39 |  | 04C33 |  | 06C39 |
| Transformer oil | 06C39 |  | 04D45 |  | 06C39 |
| REFRIGERATION |  |  |  |  |  |
| Refrigerant 12 | 08C35 |  | 18E53 |  | 08C35 |
| Refrigerant 22 | 08C35 |  | 16 C 37 |  | 08C35 |
| Refrigerant 502 | 08C35 |  | 06D45 |  | 08C35 |
| Other Refrigerants | 08C35 |  | 14E53 |  | 08C35 |
| MISCELLANEOUS |  |  |  |  |  |
| Natural Gas | 08C35 |  | 10E53 |  | 08C35 |
| Compressed Air | 20E51 |  | 20E51 |  | 20E51 |
| Vacuum | 20E51 |  | 00E55 |  | 20E51 |
| Steam | 10A03 |  | 10403 |  | 10A03 |
| Drainage | 00E53 |  | 00E53 |  | 00E53 |
| Electrical conduits / ducts | 06E51 |  | 06E51 |  | 06E51 |
| Acids and alkalis | $22 \mathrm{C37}$ |  | 22 C 37 |  | 22 C 37 |

